

PS-3-2025

June 2025

SERVICE BULLETIN

Subject: NEW! R290 Undercounter Flake and Nugget Ice Machines

Scotsman recently started shipping new undercounter flake and nugget ice machines charged with R290 refrigerant.

Please familiarize yourself with the new machines and the resources available to support servicing these units.

Below you will find links to all technical service documents specific to these units, available now at Scotsman-Ice.com/service:

Parts Breakdown

User Manual

Additionally, see below for a price list of all NEW parts for the following models: UN0815AX-1, UN1215AX-1, UN1520AX-1, UF0915AX-1, UF1415AX-1, and UF2020AX-1

Item Number	Description	List Price
11-0667-21	CONTROL BOARD R290	\$642.24
18-9000-21	COMPRESSOR EMBRACO	\$679.70
18-9001-21	COMPRESSOR EMBRACO	\$863.57
18-9002-21	COMPRESSOR EMX4121U	\$965.89
A41611-001	HEAT EXCHANGE ASM 15 IN	\$138.15
A41696-001	HEAT EXCHANGE ASM 20 IN	\$148.66
18-9000-51	OVERLOAD	\$22.61
18-9000-52	PTCR	\$23.62
18-9001-51	OVERLOAD	\$22.70
18-9001-52	PTCR	\$23.90
18-9001-64	RUN CAPACITOR	\$44.11
18-9002-51	RELAY ASSEMBLY	\$29.25
18-9002-52	START CAPACITOR	\$46.33
18-9002-53	OVERLOAD	\$22.70